

X-DRAW V 6205

Technical Data Sheet

Description:

It is a fluid used for pressing and blanking of ferrous material, indicated especially for blanking, medium-heavy drawing when you want to obtain particularly clean pieces.

It is obtained from a mineral fluid evaporating, highly chosen and hydrogenated, with very moderated odour base, in mixture with additives which are constituted by:

- from synthetic and natural origin greasy
- additives which change the friction
- anti-corrosives and anti-oxidants

These explicate among them a synergic action which allow to obtain a product with the following features:

- an excellent anti-weld and detaching power;
- sparkling surfaces;
- duration of the stamps and the pieces;
- low odour;
- hygienic-sanitary compatibility.

Applications:

Deformation and blanking of ferrous material, Aluminium, Copper and its alloys.

AVERAGE CHEMICAL AND PHYSICAL PROPERTIES*

Aspect	Limpid clear brown liquid		
Density at 20°C	ASTM D 1298	Kg/l	0,781
Viscosity at 40°C	ASTM D 445	cSt	1,6
Flash Point COC	ASTM D 92	°C	62

*These data do not constitute specific

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